

Xytron™ U1535E

PPS—I

Unreinforced, Extrusion

Print Date: 2025–11–01

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	1550	MPa	ISO 527–1/–2
Stress at break	40	MPa	ISO 527–1/–2
Strain at break	>50	%	ISO 527–1/–2
Flexural modulus	1490	MPa	ISO 178
Flexural strength	60	MPa	ISO 178
Charpy impact strength (+23°C)	N	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	68	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	20	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	280	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	95	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1.07	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.16	E–4/°C	ISO 11359–1/–2
Coef. of lin. therm expansion, parallel, above Tg	1.72	E–4/°C	ISO 11359–1/–2
Coef. of lin. therm expansion, normal, above Tg	1.65	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695–11–10
Thermal conductivity through plane	0.25	W/(m K)	ASTM E1461
ELECTRICAL PROPERTIES			
	VALUE		
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
OTHER PROPERTIES	VALUE		
Density	1200	kg/m³	ISO 1183

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