

Xytron[™] G4024T PPS-GF40

40% Glass Reinforced, Excellent Mold Release, Flame Retardant

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	VALUE		
Molding shrinkage (parallel)	0.2	%	ISO 294-4
Molding shrinkage (normal)	0.5	%	ISO 294-4
MECHANICAL PROPERTIES	VALUE		
Tensile modulus	15000	MPa	ISO 527-1/-2
Tensile modulus (120°C)	6700	MPa	ISO 527-1/-2
Tensile modulus (160°C)	5300	MPa	ISO 527-1/-2
Tensile modulus (200°C)	4100	MPa	ISO 527-1/-2
Stress at break	205	MPa	ISO 527-1/-2
Stress at break (120°C)	85	MPa	ISO 527-1/-2
Stress at break (160°C)	65	MPa	ISO 527-1/-2
Stress at break (200°C)	50	MPa	ISO 527-1/-2
Strain at break	2.1	%	ISO 527-1/-2
Strain at break (120°C)	4	%	ISO 527-1/-2
Strain at break (160°C)	3.8	%	ISO 527-1/-2
Strain at break (200°C)	3.9	%	ISO 527-1/-2
Flexural modulus	14000	MPa	ISO 178
Flexural strength	280	MPa	ISO 178
Flexural modulus (120°C)	8200	MPa	ISO 178
Flexural modulus (160°C)	5000	MPa	ISO 178
Flexural modulus (200°C)	4300	MPa	ISO 178
Charpy impact strength (+23°C)	60	kJ∕m²	ISO 179/1eU
Charpy impact strength (-30°C)	62	kJ∕m²	ISO 179/1eU

Print Date: 2024-11-12

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Charpy notched impact strength (+23°C) 11 kJ/m² ISO 179/1eA Charpy notched impact strength (-30°C) 11 kJ/m² ISO 179/1eA Izod impact strength (+23°C) 55 kJ/m² ISO 180/1U Izod notched impact strength (+23°C) 115 kJ/m² ISO 180/1A Izod notched impact strength (-40°C) 11.5 kJ/m² ISO 180/1A Rockwell hardness, R scale 120 - ISO 2039-2 Rockwell hardness, M scale 100 - ISO 2039-2 THERMAL PROPERTIES VALUE VALUE Melting temperature (10°C/min) 280 °C ISO 11357-1/-3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11359-1/-2 Coeff. of linear therm. expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E 4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E 4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E 4/°C ISO 11359-1/-2 Coef.	PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD	
Izod impact strength (+23°C) 55 kJ/m² ISO 180/1U Izod impact strength (+23°C) 11.5 kJ/m² ISO 180/1A Izod notohed impact strength (-40°C) 11.5 kJ/m² ISO 180/1A Rockwell hardness, R scale 120 - ISO 2039-2 Rockwell hardness, M scale 100 - ISO 2039-2 THERMAL PROPERTIES VALUE Value Melting temperature (10°C/min) 280 °C ISO 11357-1/-3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11359-1/-2 Coeff. of linear therm, expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coeff. of linear therm, expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coeff. of lin. therm expansion, normal, above Tg 11 E-4/°C ISO 11359-1/-2 Qoef. of lin. therm expansion, normal, above Tg 11 E-4/°C ISO 11359-1/-2 Qoef. of lin. therm expansion, normal, above Tg 11 E-4/°C ISO 11359-1/-2 Qoef. of lin. therm expansion, normal, above Tg 11 E-4/°C ISO 11359-1/-2	Charpy notched impact strength (+23°C)	11	kJ∕m²	ISO 179/1eA	
Izod notched impact strength (+23°C) 11.5 kJ/m² ISO 180/1A Izod notched impact strength (-40°C) 11.5 kJ/m² ISO 180/1A Rockwell hardness, R scale 120 - ISO 2039-2 Rockwell hardness, M scale 100 - ISO 2039-2 THERMAL PROPERTIES VALUE - ISO 11357-1/-3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11357-1/-2 Coeff. of linear therm, expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coef. of linear therm, expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coef. of line therm expansion, normal, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom, thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - - Relative Te	Charpy notched impact strength (-30°C)	11	kJ∕m²	ISO 179/1eA	
Izod notohed impact strength (-40°C) 11.5 kJ/m² ISO 180/1A Rookwell hardness, R scale 120 - ISO 2039-2 Rookwell hardness, M scale 100 - ISO 2039-2 THERMAL PROPERTIES VALUE Melting temperature (10°C/min) 280 °C ISO 11357-1/-3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11359-1/-2 Coeff, of linear therm. expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coef, of linear therm. expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coef, of lin. therm expansion, normal, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef, of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Coef, of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes<	Izod impact strength (+23°C)	55	kJ∕m²	ISO 180/1U	
Rookwell hardness, R scale 120 - ISO 2039–2 Rookwell hardness, M scale 100 - ISO 2039–2 THERMAL PROPERTIES VALUE Melting temperature (10°C/min) 280 °C ISO 11357–1/–3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11357–1/–2 Coeff. of linear therm. expansion (parallel) 0.15 E–4/°C ISO 11359–1/–2 Coef. of linear therm. expansion (normal) 0.4 E–4/°C ISO 11359–1/–2 Coef. of lin. therm expansion, normal, above Tg 0.15 E–4/°C ISO 11359–1/–2 Coef. of lin. therm expansion, normal, above Tg 0.15 E–4/°C ISO 11359–1/–2 Coef. of lin. therm expansion, normal, above Tg 1.1 E–4/°C ISO 11359–1/–2 Quert. of lin. therm expansion, normal, above Tg 1.1 E–4/°C ISO 11359–1/–2 Burning Behav. at 1.5 mm nom. thickn. V–0 class IEO 60695–11–10 UL recognition Yes – – Relative Temperature Index – electrical 130 °C UL746B RTI electrical (Thickness (1)	Izod notched impact strength (+23°C)	11.5	kJ∕m²	ISO 180/1A	
Rookwell hardness, M scale 100 - ISO 2039-2 THERMAL PROPERTIES VALUE Melting temperature (10°C/min) 280 °C ISO 11357-1/-3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11357-1/-2 Coeff. of linear therm. expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coeff. of linear therm. expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coeff. of linear therm expansion, normal, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - - Relative Temperature Index – electrical 130<°C	Izod notched impact strength (-40°C)	11.5	kJ/m²	ISO 180/1A	
THERMAL PROPERTIESVALUEMelting temperature (10°C/min)280°CISO 11357-1/-3Temp. of deflection under load (1.80 MPa)265°CISO 75-1/-2Coeff. of linear therm. expansion (parallel)0.15 $E-4/$ °CISO 11359-1/-2Coeff. of linear therm. expansion (normal)0.4 $E-4/$ °CISO 11359-1/-2Coef. of lin. therm expansion, parallel, above Tg0.15 $E-4/$ °CISO 11359-1/-2Coef. of lin. therm expansion, normal. above Tg0.15 $E-4/$ °CISO 11359-1/-2Coef. of lin. therm expansion, normal. above Tg1.1 $E-4/$ °CISO 11359-1/-2Burning Behav. at 1.5 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesBurning Behav. at 3.0 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesRelative Temperature Index - electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461ELECTRICAL PROPERTIESValueVulue-Volume resistivity-1E13Ohm'mIEC 60243-1Electric strength31KV/mmIEC 60243-1Dissipation factor (5GHz)55 $E-4$ IEC 61189-2-721	Rockwell hardness, R scale	120	_	ISO 2039-2	
Melting temperature (10°C/min) 280 °C ISO 11357-1/-3 Temp. of deflection under load (1.80 MPa) 265 °C ISO 11357-1/-2 Coeff. of linear therm. expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coeff. of linear therm. expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coef. of line. therm. expansion, normal, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 olass IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 olass IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 olass IEC 60695-11-10 UL recognition Yes - - Relative Temperature Index – electrical 130 °C UL746B RTI electrical (Thickness (1) tested) 0.4 mm UL746B Thermal conductivity in plane 0.5 W/(m K) ASTM E1461 <td c<="" td=""><td>Rockwell hardness, M scale</td><td>100</td><td>-</td><td>ISO 2039-2</td></td>	<td>Rockwell hardness, M scale</td> <td>100</td> <td>-</td> <td>ISO 2039-2</td>	Rockwell hardness, M scale	100	-	ISO 2039-2
Temp. of deflection under load (1.80 MPa) 265 °C ISO 75-1/-2 Coeff. of linear therm. expansion (parallel) 0.15 E-4/°C ISO 11359-1/-2 Coeff. of linear therm. expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coef. of line. therm expansion, parallel, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, parallel, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Relative Temperature Index – electrical 130 °C UL746B RTI electrical (Thickness (1) tested) 0.4 mm UL746B Thermal conductivity in plane 0.5 W/(m K) ASTM E1461 ELECTRICAL PROPERTIES VALUE Volume resistivity >1E13 Ohm*m </td <td>THERMAL PROPERTIES</td> <td>VALUE</td> <td></td> <td></td>	THERMAL PROPERTIES	VALUE			
Coeff. of linear therm. expansion (parallel) 0.15 $E-4/^{\circ}C$ ISO 11359-1/-2Coeff. of linear therm. expansion (normal) 0.4 $E-4/^{\circ}C$ ISO 11359-1/-2Coef. of lin. therm expansion, parallel, above Tg 0.15 $E-4/^{\circ}C$ ISO 11359-1/-2Coef. of lin. therm expansion, normal, above Tg 1.1 $E-4/^{\circ}C$ ISO 11359-1/-2Burning Behav. at 1.5 mm nom. thickn. $V-0$ classIEC 60695-11-10UL recognitionYesBurning Behav. at 3.0 mm nom. thickn. $V-0$ classIEC 60695-11-10UL recognitionYesRelative Temperature Index – electrical130°CUL746BThermal conductivity in plane 0.5 $W/(m K)$ ASTM E1461Thermal conductivity through plane 0.4 $W/(m K)$ ASTM E1461ELECTRICAL PROPERTIESVolume resistivity~1E13Ohm*mIEC 62631-3-1Electric strength31 kV/mm IEC 60243-1Dissipation factor (5GHz)55 $E-4$ IEC 61189-2-721	Melting temperature (10°C/min)	280	°C	ISO 11357-1/-3	
Coeff. of linear therm. expansion (normal) 0.4 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, parallel, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Relative Temperature Index - electrical 130 °C UL746B RTI electrical (Thickness (1) tested) 0.4 mm UL746B Thermal conductivity in plane 0.5 W/(m K) ASTM E1461 ELECTRICAL PROPERTIES VALUE Value Volume resistivity Volume resistivity >1E13 Ohm*m IEC 602631-3-1 Electric strength 31 kV/mm IEC 60243-1 Dissipation factor (5GHz) <	Temp. of deflection under load (1.80 MPa)	265	°C	ISO 75-1/-2	
Coef. of lin. therm expansion, parallel, above Tg 0.15 E-4/°C ISO 11359-1/-2 Coef. of lin. therm expansion, normal, above Tg 1.1 E-4/°C ISO 11359-1/-2 Burning Behav. at 1.5 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Burning Behav. at 3.0 mm nom. thickn. V-0 class IEC 60695-11-10 UL recognition Yes - - Relative Temperature Index – electrical 130<°C	Coeff. of linear therm. expansion (parallel)	0.15	E-4/°C	ISO 11359-1/-2	
Coef. of lin. therm expansion, normal, above Tg1.1 $E-4/^{\circ}C$ ISO 11359-1/-2Burning Behav. at 1.5 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesBurning Behav. at 3.0 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesBurning Behav. at 3.0 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesRelative Temperature Index - electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461ELECTRICAL PROPERTIESVolume resistivity>1E13Ohm*mIEC 60243-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	Coeff. of linear therm. expansion (normal)	0.4	E-4/°C	ISO 11359-1/-2	
Burning Behav. at 1.5 mm nom. thickn.V-ØclassIEC 60695-11-10UL recognitionYesBurning Behav. at 3.0 mm nom. thickn.V-ØclassIEC 60695-11-10UL recognitionYesRelative Temperature Index - electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461ELECTRICAL PROPERTIESVolume resistivity>1E13Ohm*mIEC 62631-3-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	Coef. of lin. therm expansion, parallel, above Tg	0.15	E-4/°C	ISO 11359-1/-2	
UL recognitionYesBurning Behav. at 3.0 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesRelative Temperature Index - electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461VALUEVolume resistivity>1E13Ohm*mIEC 62631-3-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	Coef. of lin. therm expansion, normal, above Tg	1.1	E-4/°C	ISO 11359-1/-2	
Burning Behav. at 3.0 mm nom. thickn.V-0classIEC 60695-11-10UL recognitionYesRelative Temperature Index - electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461VALUEVolume resistivity>1E13Ohm*mIEC 62631-3-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10	
UL recognitionYesRelative Temperature Index - electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461ELECTRICAL PROPERTIESVolume resistivity>1E13Ohm*mIEC 62631-3-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	UL recognition	Yes			
Relative Temperature Index – electrical130°CUL746BRTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461VALUEValueELECTRICAL PROPERTIESVolume resistivity>1E13Ohm*mIEC 62631–3–1Electric strength31kV/mmIEC 60243–1Dissipation factor (5GHz)55E–4IEC 61189–2–721	Burning Behav. at 3.0 mm nom. thickn.	V-0	class	IEC 60695-11-10	
RTI electrical (Thickness (1) tested)0.4mmUL746BThermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461VALUEVALUEVolume resistivity>1E13Ohm*mIEC 62631–3–1Electric strength31kV/mmIEC 60243–1Dissipation factor (5GHz)55E–4IEC 61189–2–721	UL recognition	Yes	_	_	
Thermal conductivity in plane0.5W/(m K)ASTM E1461Thermal conductivity through plane0.4W/(m K)ASTM E1461ELECTRICAL PROPERTIESVALUEVolume resistivity>1E13Ohm*mIEC 62631–3–1Electric strength31kV/mmIEC 60243–1Dissipation factor (5GHz)55E–4IEC 61189–2–721	Relative Temperature Index – electrical	130	°C	UL746B	
Thermal conductivity through plane0.4W/(m K)ASTM E1461ELECTRICAL PROPERTIESVALUEVolume resistivity>1E13Ohm*mIEC 62631-3-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	RTI electrical (Thickness (1) tested)	0.4	mm	UL746B	
ELECTRICAL PROPERTIESVALUEVolume resistivity>1E13Ohm*mIEC 62631-3-1Electric strength31kV/mmIEC 60243-1Dissipation factor (5GHz)55E-4IEC 61189-2-721	Thermal conductivity in plane	0.5	W/(т К)	ASTM E1461	
Volume resistivity >1E13 Ohm*m IEC 62631–3–1 Electric strength 31 kV/mm IEC 60243–1 Dissipation factor (5GHz) 55 E–4 IEC 61189–2–721	Thermal conductivity through plane	0.4	W/(m K)	ASTM E1461	
Electric strength 31 kV/mm IEC 60243–1 Dissipation factor (5GHz) 55 E–4 IEC 61189–2–721	ELECTRICAL PROPERTIES	VALUE			
Dissipation factor (5GHz) 55 E-4 IEC 61189-2-721	Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1	
	Electric strength	31	kV/mm	IEC 60243-1	
	Dissipation factor (5GHz)	55	E-4	IEC 61189-2-721	
	Relative permittivity (5GHz)	4	_	IEC 61189-2-721	

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Property Data Xytron[™] G4024T

Print Date: 2024-11-12

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
OTHER PROPERTIES	VALUE		
Density	1650	kg∕m³	ISO 1183
Humidity absorption	0.08	%	Sim. to ISO 62

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