

# Xytron™ G3020T

## PPS–GF30

30% Glass Reinforced, Flame Retardant

Print Date: 2024–03–27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	VALUE		
Molding shrinkage (parallel)	0.2	%	ISO 294–4
Molding shrinkage (normal)	0.65	%	ISO 294–4
<b>MECHANICAL PROPERTIES</b>			
	VALUE		
Tensile modulus	11500	MPa	ISO 527–1/–2
Tensile modulus (120°C)	5600	MPa	ISO 527–1/–2
Tensile modulus (160°C)	3600	MPa	ISO 527–1/–2
Tensile modulus (200°C)	2800	MPa	ISO 527–1/–2
Stress at break	175	MPa	ISO 527–1/–2
Stress at break (120°C)	80	MPa	ISO 527–1/–2
Stress at break (160°C)	65	MPa	ISO 527–1/–2
Stress at break (200°C)	55	MPa	ISO 527–1/–2
Strain at break	2.1	%	ISO 527–1/–2
Strain at break (120°C)	3.5	%	ISO 527–1/–2
Strain at break (160°C)	5	%	ISO 527–1/–2
Strain at break (200°C)	5.4	%	ISO 527–1/–2
Flexural modulus	11000	MPa	ISO 178
Flexural strength	225	MPa	ISO 178
Flexural modulus (120°C)	5300	MPa	ISO 178
Flexural modulus (160°C)	4200	MPa	ISO 178
Flexural modulus (200°C)	3500	MPa	ISO 178
Charpy impact strength (+23°C)	50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	9	kJ/m <sup>2</sup>	ISO 179/1eA

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<b>THERMAL PROPERTIES</b>			
	<b>VALUE</b>		
Melting temperature (10°C/min)	280	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	265	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.18	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.5	E-4/°C	ISO 11359-1/-2
Coef. of lin. therm expansion, parallel, above Tg	0.18	E-4/°C	ISO 11359-1/-2
Coef. of lin. therm expansion, normal, above Tg	1.2	E-4/°C	ISO 11359-1/-2
<b>ELECTRICAL PROPERTIES</b>			
	<b>VALUE</b>		
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
<b>OTHER PROPERTIES</b>			
	<b>VALUE</b>		
Density	1550	kg/m³	ISO 1183
Humidity absorption	0.05	%	Sim. to ISO 62

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