Property Data



Stanyl[®] TS271A1

(PA46+PTFE)-AF

Aramid fibre reinforced, Wear and Friction Modified

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Stanyl® TS271A1 is a aramid-reinforced friction-modified high heat polyamide that offers extremely low abrasion for gear 8 bushing applications

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	DRY / COND		
Molding shrinkage [parallel]	1.5 / *	%	Sim. to ISO 294–4
Molding shrinkage [normal]	1.5 / *	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES	DRY / COND		
Tensile modulus	2800 / -	MPa	ISO 527-1/-2
Stress at break	90 / -	MPa	ISO 527-1/-2
Strain at break	13 / -	%	ISO 527-1/-2
Flexural modulus	3100 / -	MPa	ISO 178
Flexural strength	125 / -	MPa	ISO 178
Charpy notched impact strength (+23°C)	6 / -	kJ∕m²	ISO 179/1eA
THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Relative Temperature Index – electrical	65	°C	UL746B
RTI electrical (Thickness (1) tested)	0.75	mm	UL746B
OTHER PROPERTIES	DRY / COND		
Humidity absorption	2.9 / *	%	Sim. to ISO 62
Density	1270 / -	kg∕m³	ISO 1183

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