

Pocan[®] T7141

(PET+PBT)–(GF+MX)40

40% Glass/Mineral Reinforced, Injection Molding, Improved flow

Print Date: 2024–12–10

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume–flow rate	25	cm ³ /10min	ISO 1133
Temperature	280	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	0.7	%	ISO 294–4
Molding shrinkage (parallel)	0.2	%	ISO 294–4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	12000	MPa	ISO 527–1/–2
Stress at break	125	MPa	ISO 527–1/–2
Strain at break	1.6	%	ISO 527–1/–2
Flexural modulus	11000	MPa	ISO 178
Flexural strength	175	MPa	ISO 178
Flexural strain at flexural strength	2	%	ISO 178–A
Izod impact strength (+23°C)	35	kJ/m ²	ISO 180/1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	260	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	205	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	250	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.5	E–4/°C	ISO 11359–1/–2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	0.75	mm	IEC 60695–11–10

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Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	750	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.8	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	750	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	0.8	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	1.5	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (3) tested)	3	mm	IEC 60695-2-13

ELECTRICAL PROPERTIES

VALUE

Comparative tracking index	225	V	IEC 60112
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OTHER PROPERTIES

VALUE

Density	1700	kg/m ³	ISO 1183
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PROCESSING RECOMMENDATIONS

VALUE

Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260-280	°C	
Mold temperature	80-100	°C	

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