

Pocan[®] KU1–7625

(PBT+PC)–GF20

20% Glass Fiber Reinforced, Injection Molding, Excellent Surface Properties, Low Warpage

Print Date: 2025–10–04

| PROPERTIES | TYPICAL DATA | UNIT | TEST METHOD |
|--|--------------|------------------------|-----------------|
| RHEOLOGICAL PROPERTIES | VALUE | | |
| Melt volume–flow rate | 30 | cm ³ /10min | ISO 1133 |
| Temperature | 260 | °C | ISO 1133 |
| Load | 5 | kg | ISO 1133 |
| MECHANICAL PROPERTIES | VALUE | | |
| Tensile modulus | 5500 | MPa | ISO 527–1/–2 |
| Stress at break | 85 | MPa | ISO 527–1/–2 |
| Strain at break | 3.4 | % | ISO 527–1/–2 |
| Flexural strain at flexural strength | 3.5 | % | ISO 178–A |
| Charpy impact strength (+23°C) | 40 | kJ/m ² | ISO 179/1eU |
| Charpy impact strength (–30°C) | 40 | kJ/m ² | ISO 179/1eU |
| Izod impact strength (–30°C) | 40 | kJ/m ² | ISO 180–1U |
| THERMAL PROPERTIES | VALUE | | |
| Melting temperature (10°C/min) | 225 | °C | ISO 11357–1/–3 |
| Temp. of deflection under load (1.80 MPa) | 115 | °C | ISO 75–1/–2 |
| Temp. of deflection under load (0.45 MPa) | 150 | °C | ISO 75–1/–2 |
| Coeff. of linear therm. expansion (parallel) | 0.4 | E–4/°C | ISO 11359–1/–2 |
| Coeff. of linear therm. expansion (normal) | 0.7 | E–4/°C | ISO 11359–1/–2 |
| Burning Behav. at 0.75 mm nom. thickn. | HB | class | IEC 60695–11–10 |
| Thickness tested | 0.75 | mm | IEC 60695–11–10 |
| Burning Behav. at 1.5 mm nom. thickn. | HB | class | IEC 60695–11–10 |
| Thickness tested | 1.5 | mm | IEC 60695–11–10 |

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied. Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect. Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Pocan[®] KU1–7625

Print Date: 2025–10–04

| PROPERTIES | TYPICAL DATA | UNIT | TEST METHOD |
|--------------------------------|--------------|-------|----------------|
| OTHER PROPERTIES | VALUE | | |
| Water absorption | 0.3 | % | Sim. to ISO 62 |
| Humidity absorption | 0.1 | % | Sim. to ISO 62 |
| Density | 1390 | kg/m³ | ISO 1183 |
| PROCESSING RECOMMENDATIONS | VALUE | | |
| Melt temperature (Tmin – Tmax) | 250–270 | °C | |
| Mold temperature | 80–100 | °C | |

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.