

Pocan[®] DP4035

(PBT+PET)–GF30 FR(40+30)

30% Glass Reinforced, Injection Molding, Flame Retardant (halogen free)

Print Date: 2024–09–21

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Molding shrinkage (normal)	1	%	ISO 294–4
Molding shrinkage (parallel)	0.3	%	ISO 294–4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	9000	MPa	ISO 527–1/–2
Stress at break	105	MPa	ISO 527–1/–2
Strain at break	2.4	%	ISO 527–1/–2
Flexural modulus	9200	MPa	ISO 178
Flexural strength	170	MPa	ISO 178
Flexural strain at flexural strength	2.8	%	ISO 178–A
Charpy impact strength (+23°C)	40	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	<10	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	35	kJ/m ²	ISO 180/1U
Izod impact strength (–30°C)	30	kJ/m ²	ISO 180–1U
THERMAL PROPERTIES			
	VALUE		
Temp. of deflection under load (1.80 MPa)	195	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75–1/–2
Burning Behav. at 0.75 mm nom. thickn.	V–2	class	IEC 60695–11–10
Thickness tested	0.75	mm	IEC 60695–11–10
Burning Behav. at 1.5 mm nom. thickn.	V–2	class	IEC 60695–11–10

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Thickness tested	1.5	mm	IEC 60695-11-10
Oxygen index	24	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	900	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.75	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	0.75	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	1.5	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (3) tested)	3	mm	IEC 60695-2-13

ELECTRICAL PROPERTIES

VALUE

Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	33	kV/mm	IEC 60243-1
Comparative tracking index	475	V	IEC 60112
Comparative tracking index (PLC)	1	class	UL 746A

OTHER PROPERTIES

VALUE

Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1620	kg/m ³	ISO 1183

PROCESSING RECOMMENDATIONS

VALUE

Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer

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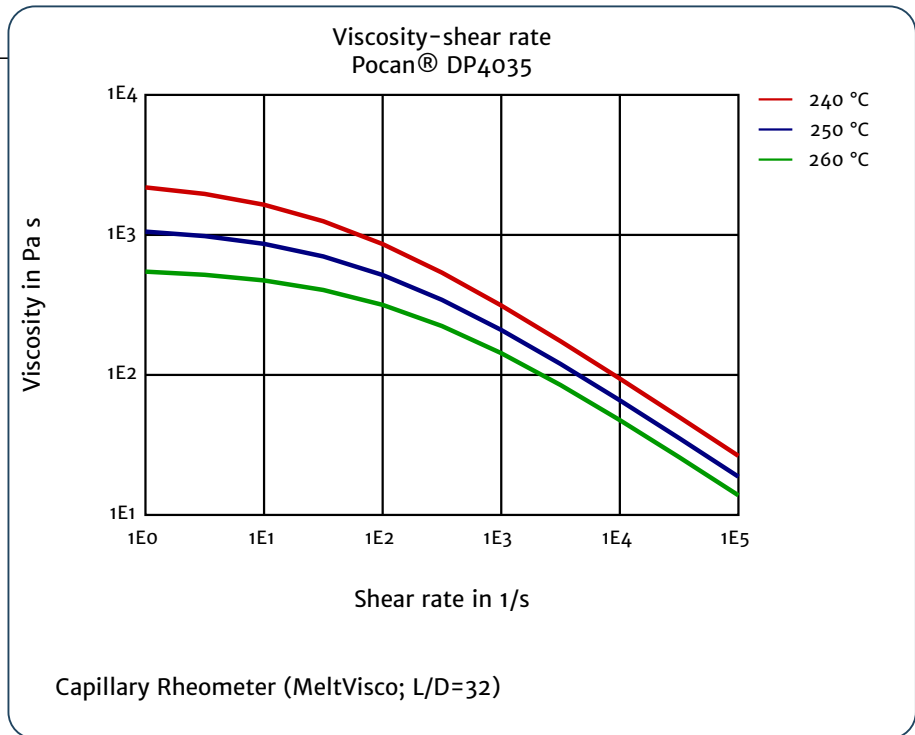
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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Melt temperature (Tmin – Tmax)	260–270	°C	
Mold temperature	80–100	°C	

Viscosity–shear rate



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