

Pocan[®] C3230LT

(PBT+PC)–GF30

30% Glass Reinforced, Injection Molding, Excellent Surface Properties, Laser Transparent Black, Low Warpge

Print Date: 2024–10–15

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume–flow rate	14	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	0.6	%	ISO 294–4
Molding shrinkage (parallel)	0.3	%	ISO 294–4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	7800	MPa	ISO 527–1/–2
Stress at break	100	MPa	ISO 527–1/–2
Strain at break	2.4	%	ISO 527–1/–2
Flexural modulus	7700	MPa	ISO 178
Flexural strength	155	MPa	ISO 178
Flexural strain at flexural strength	2.5	%	ISO 178–A
Charpy impact strength (+23°C)	35	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5.8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	5.2	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	30	kJ/m ²	ISO 180/1U
Izod impact strength (–30°C)	35	kJ/m ²	ISO 180–1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	120	°C	ISO 75–1/–2

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Property Data

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Print Date: 2024-10-15

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Temp. of deflection under load (0.45 MPa)	165	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10

OTHER PROPERTIES

VALUE

Water absorption	0.3	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1470	kg/m ³	ISO 1183

PROCESSING RECOMMENDATIONS

VALUE

Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-270	°C	
Mold temperature	70-100	°C	

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