

Pocan[®] BFN4211

PBT-GF13 FR(40+30)

13% Glass Reinforced, Injection Molding, Flame Retardant (halogen free)

Print Date: 2024-09-17

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	15	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1.1	%	ISO 294-4
Molding shrinkage (parallel)	0.6	%	ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	6200	MPa	ISO 527-1/-2
Stress at break	75	MPa	ISO 527-1/-2
Strain at break	2.7	%	ISO 527-1/-2
Flexural modulus	6700	MPa	ISO 178
Flexural strength	125	MPa	ISO 178
Flexural strain at flexural strength	2.7	%	ISO 178-A
Charpy impact strength (+23°C)	30	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	25	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	25	kJ/m ²	ISO 180/1U
Izod impact strength (-30°C)	23	kJ/m ²	ISO 180-1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	220	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2

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Coeff. of linear therm. expansion (parallel)	0.4	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.9	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.4	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	0.75	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	0.4	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	0.75	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (3) tested)	1.5	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (4) tested)	3	mm	IEC 60695-2-13

ELECTRICAL PROPERTIES

VALUE

Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	33.4	kV/mm	IEC 60243-1
Comparative tracking index	550	V	IEC 60112
Comparative tracking index (PLC)	0	class	UL 746A

OTHER PROPERTIES

VALUE

Density	1430	kg/m ³	ISO 1183
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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
PROCESSING RECOMMENDATIONS			
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-265	°C	
Mold temperature	70-90	°C	
admissible residence time at Tmax	<5	min	

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