

# Pocan<sup>®</sup> B7425

## PBT-GB20

20% Glass Beads Reinforced, Injection Molding, Excellent Surface Properties, Low Warpage

Print Date: 2024-09-21

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	VALUE		
Melt volume-flow rate	35	cm <sup>3</sup> /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (normal)	2.1	%	ISO 294-4
Molding shrinkage (parallel)	2.1	%	ISO 294-4
<b>MECHANICAL PROPERTIES</b>			
	VALUE		
Tensile modulus	3300	MPa	ISO 527-1/-2
Stress at break	50	MPa	ISO 527-1/-2
Strain at break	6	%	ISO 527-1/-2
Flexural modulus	3300	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Flexural strain at flexural strength	5	%	ISO 178-A
Charpy impact strength (+23°C)	35	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<10	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength (+23°C)	30	kJ/m <sup>2</sup>	ISO 180/1U
Izod impact strength (-30°C)	20	kJ/m <sup>2</sup>	ISO 180-1U
<b>THERMAL PROPERTIES</b>			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	70	°C	ISO 75-1/-2

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## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Temp. of deflection under load (0.45 MPa)	170	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	1	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Oxygen index	23	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	650	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2	mm	IEC 60695-2-12

### *ELECTRICAL PROPERTIES*

#### *VALUE*

Relative permittivity (100Hz)	3.8	–	IEC 62631-2-1
Relative permittivity (1 MHz)	3.6	–	IEC 62631-2-1
Dissipation factor (100 Hz)	90	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	170	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	25	kV/mm	IEC 60243-1
Comparative tracking index	250	V	IEC 60112

### *OTHER PROPERTIES*

#### *VALUE*

Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1440	kg/m <sup>3</sup>	ISO 1183

### *PROCESSING RECOMMENDATIONS*

#### *VALUE*

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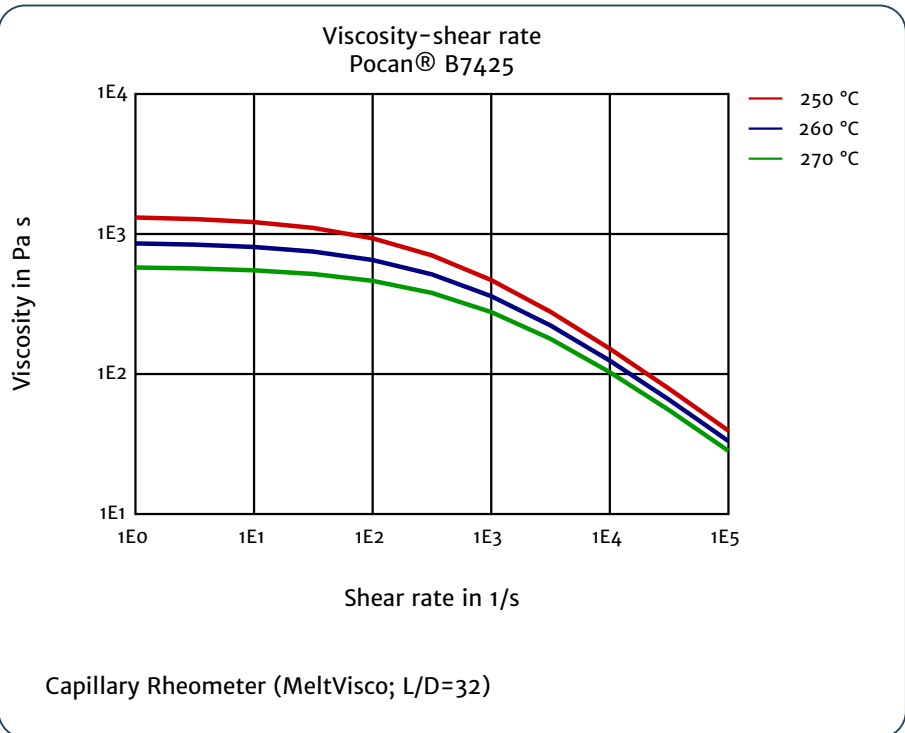
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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250–270	°C	
Mold temperature	80–100	°C	

## Viscosity–shear rate



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