

Pocan[®] B3225LT

PBT-GF20

20% Glass Reinforced, Injection Molding, Laser Transparent Black

Print Date: 2024-09-17

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	20	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1	%	ISO 294-4
Molding shrinkage (parallel)	0.5	%	ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	7100	MPa	ISO 527-1/-2
Stress at break	120	MPa	ISO 527-1/-2
Strain at break	3.2	%	ISO 527-1/-2
Flexural modulus	7000	MPa	ISO 178
Flexural strength	195	MPa	ISO 178
Flexural strain at flexural strength	3.6	%	ISO 178-A
Izod impact strength (+23°C)	35	kJ/m ²	ISO 180/1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
OTHER PROPERTIES			
	VALUE		
Density	1440	kg/m ³	ISO 1183

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PROCESSING RECOMMENDATIONS			
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260-280	°C	
Mold temperature	60-80	°C	

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