

Pocan<sup>®</sup> B3215E 000000

PBT–GF10

10% Glass Reinforced, Injection Molding, Improved flow, Improved Impact

Print Date: 2024–04–27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		VALUE	
Melt volume–flow rate	30	cm³/10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1	%	ISO 294–4
Molding shrinkage (parallel)	1.2	%	ISO 294–4
MECHANICAL PROPERTIES		VALUE	
Tensile modulus	4350	MPa	ISO 527–1/–2
Stress at break	80	MPa	ISO 527–1/–2
Strain at break	4	%	ISO 527–1/–2
Flexural modulus	4400	MPa	ISO 178
Flexural strength	135	MPa	ISO 178
Flexural strain at flexural strength	4.8	%	ISO 178–A
Charpy impact strength (+23°C)	40	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	30	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)		kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)		kJ/m²	ISO 179/1eA
Izod impact strength (+23°C)	35	kJ/m²	ISO 180/1U
Izod impact strength (–30°C)	25	kJ/m²	ISO 180–1U
THERMAL PROPERTIES		VALUE	
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	185	°C	ISO 75–1/–2

All the trademarks mentioned here are trademarks of Envalior.  
Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.  
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.  
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.  
Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Property Data

Pocan<sup>®</sup> B3215E 000000

Print Date: 2024-04-27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Temp. of deflection under load (0.45 MPa)	215	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.6	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.4	E-4/°C	ISO 11359-1/-2
ELECTRICAL PROPERTIES	VALUE		
Comparative tracking index	600	V	IEC 60112
OTHER PROPERTIES	VALUE		
Density	1400	kg/m³	ISO 1183

All the trademarks mentioned here are trademarks of Envalior.  
Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.  
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.  
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.  
Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.