

Nylatron[®] GS

PA66

MoS2 Lubricated

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<i>RHEOLOGICAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Molding shrinkage (normal)	1.4 / *	%	ISO 294-4
<i>MECHANICAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Tensile modulus	3600 / 1500	MPa	ISO 527-1/-2
Yield stress	95 / 60	MPa	ISO 527-1/-2
Yield strain	3.5 / 20	%	ISO 527-1/-2
Nominal strain at break	10 / 25	%	ISO 527-1/-2
Charpy notched impact strength (+23°C)	4.7 / -	kJ/m ²	ISO 179/1eA
<i>THERMAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Temp. of deflection under load (1.80 MPa)	85 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	230 / *	°C	ISO 75-1/-2
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
<i>OTHER PROPERTIES</i>			
	<i>DRY / COND</i>		
Water absorption	8.5 / *	%	Sim. to ISO 62
Humidity absorption	2.3 / *	%	Sim. to ISO 62
Density	1160 / *	kg/m ³	ISO 1183

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