

# Durethan® ECOBKV35H3.0

## PA6–GF35

35% Glass Reinforced

Print Date: 2024–08–24

### Sustainability

Mass balanced  
 Recycled based

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage (parallel)	0.24 / *	%	ISO 294–4
Molding shrinkage (normal)	0.69 / *	%	ISO 294–4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	11000 / 6800	MPa	ISO 527–1/–2
Stress at break	190 / 120	MPa	ISO 527–1/–2
Strain at break	3 / 5	%	ISO 527–1/–2
Flexural modulus	8600 / 5100	MPa	ISO 178
Flexural strength	280 / 170	MPa	ISO 178
Charpy impact strength (+23°C)	85 / 95	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (–30°C)	75 / 75	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 22	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (–30°C)	10 / 10	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	15 / 20	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Melting temperature (10°C/min)	222 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75–1/–2

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## Property Data

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Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	700 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.75 / -	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	700 / -	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	1.5 / -	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	750 / -	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	0.75 / -	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	750 / -	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	1.5 / -	mm	IEC 60695-2-13
<b>ELECTRICAL PROPERTIES</b>	<b>DRY / COND</b>		
Relative permittivity (100Hz)	4 / 15	-	IEC 62631-2-1
Relative permittivity (1 MHz)	4 / 5	-	IEC 62631-2-1
Dissipation factor (100 Hz)	70 / 2000	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	150 / 1200	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
Electric strength	40 / 35	kV/mm	IEC 60243-1
Comparative tracking index	525 / -	V	IEC 60112
<b>OTHER PROPERTIES</b>	<b>DRY / COND</b>		
Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m³	ISO 1183

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<b>MATERIAL SPECIFIC PROPERTIES</b>			
Viscosity number	140 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628
<b>PROCESSING RECOMMENDATIONS</b>			
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Residual moisture content	0.03-0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	270-290	°C	
Mold temperature	80-120	°C	

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