

Durethan® DP2325H3.0

PA66–I

Injection Molding, Unreinforced, Heat Stabilized, Improved Impact

Print Date: 2024–08–24

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	2.1 / *	%	ISO 294–4
Molding shrinkage (normal)	1.9 / *	%	ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	1850 / 700	MPa	ISO 527–1/–2
Nominal strain at break	50 / 50	%	ISO 527–1/–2
Yield stress	50 / 30	MPa	ISO 527–1/–2
Yield strain	30 / 35	%	ISO 527–1/–2
Flexural modulus	1800 / 700	MPa	ISO 178
Flexural strength	70 / 30	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	90 / 100	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	25 / 20	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	85 / 100	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	263 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	65 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	130 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1.3 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.3 / *	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695–11–10

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Property Data

Durethan® DP2325H3.0

Print Date: 2024-08-24

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Oxygen index	20 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	650 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2 / -	mm	IEC 60695-2-12

ELECTRICAL PROPERTIES

DRY / COND

Relative permittivity (100Hz)	3.5 / 7	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3 / 3.4	-	IEC 62631-2-1
Dissipation factor (100 Hz)	80 / 1500	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	150 / 750	E-4	IEC 62631-2-1
Volume resistivity	>1E13 / >1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
Electric strength	40 / 45	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	V	IEC 60112

OTHER PROPERTIES

DRY / COND

Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1080 / -	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS

VALUE

Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Residual moisture content	0.03-0.12	%	acc. to Karl Fischer
Melt temperature (Tmin - Tmax)	270-290	°C	
Mold temperature	80-100	°C	

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.