

# Durethan<sup>®</sup> DP2325H3.0 DUS031

## PA66–I

Injection Molding, Unreinforced, Heat Stabilized, Improved flow, Improved Impact

Print Date: 2024–08–24

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage (parallel)	1.9 / *	%	ISO 294–4
Molding shrinkage (normal)	1.7 / *	%	ISO 294–4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	1850 / 650	MPa	ISO 527–1/–2
Nominal strain at break	>50 / –	%	ISO 527–1/–2
Yield stress	48 / 30	MPa	ISO 527–1/–2
Yield strain	15 / 35	%	ISO 527–1/–2
Flexural modulus	1800 / 700	MPa	ISO 178
Flexural strength	70 / 30	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (–30°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	80 / 100	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (–30°C)	20 / 20	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	75 / 100	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Melting temperature (10°C/min)	262 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	60 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	140 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1.5 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.3 / *	E–4/°C	ISO 11359–1/–2

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

## Property Data

# Durethan<sup>®</sup> DP2325H3.0 DUS031

Print Date: 2024-08-24

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<b>OTHER PROPERTIES</b>			
Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1070 / –	kg/m <sup>3</sup>	ISO 1183
<b>PROCESSING RECOMMENDATIONS</b>			
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	270–290	°C	
Mold temperature	80–90	°C	
admissible residence time at Tmax	<10	min	

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.