

Durethan[®] C38FAM

PA*

Film Extrusion, Unreinforced, Extrusion, Food Contact Quality

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
THERMAL PROPERTIES			
<i>DRY / COND</i>			
Melting temperature (10°C/min)	212 / *	°C	ISO 11357-1/-3
ELECTRICAL PROPERTIES			
<i>DRY / COND</i>			
Relative permittivity (1 MHz)	- / 3	-	IEC 62631-2-1
Volume resistivity	- / 1E11	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E11	Ohm	IEC 62631-3-2
Electric strength	- / 30	kV/mm	IEC 60243-1
OTHER PROPERTIES			
<i>DRY / COND</i>			
Water absorption	10 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m ³	ISO 1183
PROCESSING RECOMMENDATIONS			
<i>VALUE</i>			
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	

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