

# Durethan<sup>®</sup> BTC77ZH3.0EF

## PA6—MX77

77% Mineral Reinforced, Injection Molding, Heat Stabilized, Thermal conductive material

Print Date: 2025-08-21

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>		<b>DRY / COND</b>	
Molding shrinkage (parallel)	0.7 / *	%	ISO 294-4
Molding shrinkage (normal)	0.6 / *	%	ISO 294-4
<b>MECHANICAL PROPERTIES</b>		<b>DRY / COND</b>	
Tensile modulus	13600 / 5000	MPa	ISO 527-1/-2
Stress at break	95 / 60	MPa	ISO 527-1/-2
Strain at break	2.8 / 5	%	ISO 527-1/-2
Flexural modulus	14000 / 6000	MPa	ISO 178
Flexural strength	180 / 110	MPa	ISO 178
Tensile modulus (200°C)	972	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	35 / 50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	20 / 20	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10 / <10	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<10 / <10	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	<10 / <10	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>		<b>DRY / COND</b>	
Melting temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	142 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	191 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.4 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.4 / *	E-4/°C	ISO 11359-1/-2
Thermal conductivity in plane	1.8	W/(m K)	ASTM E1461

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Thermal conductivity through plane	1.7	W/(m K)	ASTM E1461
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10

ELECTRICAL PROPERTIES	DRY / COND		
Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
Electric strength	31 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	V	IEC 60112

OTHER PROPERTIES	DRY / COND		
Density	2510 / -	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Melt temperature (Tmin – Tmax)	280-300	°C	
Mold temperature	80-120	°C	

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