

Durethan® BKV35H2.0

PA6—GF35

35% Glass Fiber Reinforced, Injection Molding, Heat Stabilized

Print Date: 2025–11–26

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		DRY / COND	
Molding shrinkage (parallel)	0.25 / *	%	ISO 294–4
Molding shrinkage (normal)	0.7 / *	%	ISO 294–4
MECHANICAL PROPERTIES		DRY / COND	
Tensile modulus	11000 / 7000	MPa	ISO 527–1/–2
Stress at break	190 / 125	MPa	ISO 527–1/–2
Strain at break	3.5 / 7	%	ISO 527–1/–2
Flexural modulus	10500 / 6450	MPa	ISO 178
Flexural strength	305 / 180	MPa	ISO 178
Tensile modulus (200°C)	2800	MPa	ISO 527–1/–2
Stress at break (200°C)	50	MPa	ISO 527–1/–2
Strain at break (200°C)	11.6	%	ISO 527–1/–2
Charpy impact strength (+23°C)	90 / 100	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	75 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / 24	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	12 / 12	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	15 / 20	kJ/m²	ISO 180/1A
THERMAL PROPERTIES		DRY / COND	
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
Oxygen index	23 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	650 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2 / -	mm	IEC 60695-2-12
ELECTRICAL PROPERTIES		DRY / COND	
Comparative tracking index	475 / -	V	IEC 60112
OTHER PROPERTIES		DRY / COND	
Water absorption	6.2 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1410 / -	kg/m³	ISO 1183
MATERIAL SPECIFIC PROPERTIES		DRY / COND	
Viscosity number	140 / *	cm³/g	ISO 307, 1157, 1628
PROCESSING RECOMMENDATIONS		VALUE	
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Residual moisture content	0.03-0.12	%	acc. to Karl Fischer
Melt temperature (Tmin - Tmax)	270-290	°C	
Mold temperature	80-120	°C	

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