

Durethan[®] BKV30EF

PA6–GF30

30% Glass Reinforced, Injection Molding, Improved flow

Print Date: 2024–12–10

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.226 / *	%	ISO 294–4
Molding shrinkage (normal)	0.578 / *	%	ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	9300 / 5700	MPa	ISO 527–1/–2
Stress at break	180 / 100	MPa	ISO 527–1/–2
Strain at break	3.2 / 5.6	%	ISO 527–1/–2
Flexural modulus	7800 / 5100	MPa	ISO 178
Flexural strength	270 / 170	MPa	ISO 178
Charpy impact strength (+23°C)	65 / 75	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	55 / 55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	11 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	<10 / <10	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	10 / 15	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	221 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	150 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1 / *	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	1.5 / *	mm	IEC 60695–11–10

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Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
<i>OTHER PROPERTIES</i>	<i>DRY / COND</i>		
Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m ³	ISO 1183
<i>PROCESSING RECOMMENDATIONS</i>	<i>VALUE</i>		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Residual moisture content	0.03-0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-290	°C	
Mold temperature	80-100	°C	

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