

Durethan® BKV15H2.0 SR1

PA*—GF15

15% Glass Reinforced, Injection Molding, Heat Stabilized

Print Date: 2024-08-24

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	6200 / 3200	MPa	ISO 527-1/-2
Stress at break	125 / 60	MPa	ISO 527-1/-2
Strain at break	2.5 / 15	%	ISO 527-1/-2
Flexural modulus	4700 / 2500	MPa	ISO 178
Flexural strength	180 / 90	MPa	ISO 178
Charpy impact strength (+23°C)	50 / 90	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	40 / 45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10 / <10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	<10 / <10	kJ/m ²	ISO 179/1eA
Izod notched impact strength (-40°C)	<10 / <10	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	213 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	210 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	650 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2 / -	mm	IEC 60695-2-12

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OTHER PROPERTIES			
Water absorption	8.5 / *	%	Sim. to ISO 62
Humidity absorption	2.6 / *	%	Sim. to ISO 62
Density	1230 / –	kg/m ³	ISO 1183
MATERIAL SPECIFIC PROPERTIES			
Viscosity number	138 / *	cm ³ /g	ISO 307, 1157, 1628
PROCESSING RECOMMENDATIONS			
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260–290	°C	
Mold temperature	80–100	°C	

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