

# Durethan® BKV130W1 DUS008

## PA6-I-GF30

30% Glass Reinforced, Injection Molding, Improved Impact

Print Date: 2024-09-17

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage (parallel)	0.25 / *	%	ISO 294-4
Molding shrinkage (normal)	0.65 / *	%	ISO 294-4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	9000 / 5200	MPa	ISO 527-1/-2
Stress at break	160 / 100	MPa	ISO 527-1/-2
Strain at break	4 / 7	%	ISO 527-1/-2
Flexural modulus	8000 / 4800	MPa	ISO 178
Flexural strength	255 / 145	MPa	ISO 178
Charpy impact strength (+23°C)	95 / 110	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	80 / 80	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 25	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	15 / 25	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.1 / *	E-4/°C	ISO 11359-1/-2
<b>OTHER PROPERTIES</b>			
	<b>DRY / COND</b>		

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## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Density	1350 / –	kg/m <sup>3</sup>	ISO 1183
<b>PROCESSING RECOMMENDATIONS</b>			
	<b>VALUE</b>		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260–290	°C	
Mold temperature	80–100	°C	

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