

Durethan® AKV15FN00

(PA66+PA6)–GF12 FR(40+72)

12% Glass Reinforced, Injection Molding, Heat Stabilized, Flame Retardant (halogen free)

Print Date: 2024–12–10

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
DRY / COND			
Molding shrinkage (parallel)	0.6 / *	%	ISO 294–4
Molding shrinkage (normal)	1 / *	%	ISO 294–4
MECHANICAL PROPERTIES			
DRY / COND			
Tensile modulus	6400 / 3700	MPa	ISO 527–1/–2
Stress at break	90 / 55	MPa	ISO 527–1/–2
Strain at break	3.1 / 7.1	%	ISO 527–1/–2
Flexural modulus	6200 / 3300	MPa	ISO 178
Flexural strength	150 / 100	MPa	ISO 178
Charpy impact strength (+23°C)	43 / 55	kJ/m²	ISO 179/1eU
Izod notched impact strength (+23°C)	<10 / <10	kJ/m²	ISO 180/1A
THERMAL PROPERTIES			
DRY / COND			
Melting temperature (10°C/min)	262 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	215 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	245 / *	°C	ISO 75–1/–2
Burning Behav. at 1.5 mm nom. thickn.	V–0 / *	class	IEC 60695–11–10
Thickness tested	1.5 / *	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	V–0 / *	class	IEC 60695–11–10
Thickness tested	3 / *	mm	IEC 60695–11–10
Burning Behav. at 0.4 mm nom. thickn.	V–0 / *	class	IEC 60695–11–10
Thickness tested	0.4 / *	mm	IEC 60695–11–10
Burning Behav. at 0.75 mm nom. thickn.	V–0 / *	class	IEC 60695–11–10

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Property Data

Durethan® AKV15FN00

Print Date: 2024-12-10

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Thickness tested	0.75 / *	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	960 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.4 / -	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960 / -	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	0.8 / -	mm	IEC 60695-2-12

OTHER PROPERTIES	DRY / COND		
Water absorption	5.5 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1280 / -	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Residual moisture content	0.03-0.07	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	265-285	°C	
Mold temperature	80-100	°C	

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.