

# Arnitel<sup>®</sup> PM460-H

## TPC-ET

Injection Molding, Heat Stabilized

Print Date: 2024-03-27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	VALUE		
Melt volume-flow rate	9.6	cm <sup>3</sup> /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
<b>MECHANICAL PROPERTIES</b>			
	VALUE		
Shore D Hardness (3s)	45	–	ISO 868
Tensile modulus	120	MPa	ISO 527-1/-2
Stress at break	19.5	MPa	ISO 527-1/-2
Nominal strain at break	205	%	ISO 527-1/-2
Stress at 5% strain	5.4	MPa	ISO 527-1/-2
Stress at 10% strain	8.4	MPa	ISO 527-1/-2
Stress at 50% strain	13.3	MPa	ISO 527-1/-2
Stress at 100% strain	15.5	MPa	ISO 527-1/-2
Charpy notched impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	N	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength (-30°C)	N	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
	VALUE		
Melting temperature (10°C/min)	216	°C	ISO 11357-1/-3
Temp. of deflection under load (0.45 MPa)	65	°C	ISO 75-1/-2
<b>OTHER PROPERTIES</b>			
	VALUE		

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## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Density	1210	kg/m <sup>3</sup>	ISO 1183

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