

# Arnitel<sup>®</sup> CM620-S

## TPC-ES FR(17)

64 Shore D, Extrusion, Flame Retardant

Print Date: 2025-11-20

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>		VALUE	
Melt volume-flow rate	15	cm <sup>3</sup> /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
<b>MECHANICAL PROPERTIES</b>		VALUE	
Shore D Hardness (3s)	64	—	ISO 868
Shore D Hardness (15s)	61	—	ISO 868
Tensile modulus	330	MPa	ISO 527-1/-2
Stress at break	35	MPa	ISO 527-1/-2
Nominal strain at break	440	%	ISO 527-1/-2
Stress at 5% strain	15	MPa	ISO 527-1/-2
Stress at 10% strain	20	MPa	ISO 527-1/-2
Stress at 50% strain	23	MPa	ISO 527-1/-2
Stress at 100% strain	20	MPa	ISO 527-1/-2
Charpy notched impact strength (+23°C)	30	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	5	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	24	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength (-30°C)	4.4	kJ/m <sup>2</sup>	ISO 180/1A
Compression Set under constant strain at 70 °C	40	%	ISO 815
<b>MECHANICAL PROPERTIES (DIE CUTTING)</b>		VALUE	
Stress at break (normal)	34	MPa	ISO 527-1/-2

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Stress at 5% strain (normal)	14	MPa	ISO 527–1/–2
Stress at 10% strain (normal)	19	MPa	ISO 527–1/–2
Stress at 50% strain (normal)	20	MPa	ISO 527–1/–2
Stress at 100% strain (normal)	18	MPa	ISO 527–1/–2
Tear strength (normal)	171	kN/m	ISO 34–1; Method B
Tear strength (parallel)	187	kN/m	ISO 34–1; Method B
Strain at break (normal)	530	%	ISO 527–1/–2
THERMAL PROPERTIES	VALUE		
Melting temperature (10°C/min)	205	°C	ISO 11357–1/–3
Vicat softening temperature (50°C/h 50N)	95	°C	ISO 306
Burning Behav. at 0.75 mm nom. thickn.	V–2	class	IEC 60695–11–10
ELECTRICAL PROPERTIES	VALUE		
Relative permittivity (100Hz)	4.3	–	IEC 62631–2–1
Dissipation factor (1 MHz)	495	E–4	IEC 62631–2–1
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1
Surface resistivity	>1E15	Ohm	IEC 62631–3–2
Electric strength	14.4	kV/mm	IEC 60243–1
OTHER PROPERTIES	VALUE		
Density	1330	kg/m³	ISO 1183
Humidity absorption	0.1	%	Sim. to ISO 62

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