

Arnite[®] TV4 220

PBT–GF10

10% Glass Fiber Reinforced

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	VALUE		
Melt volume–flow rate	21	cm ³ /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage [normal]	1.5	%	Sim. to ISO 294–4
Molding shrinkage [parallel]	0.85	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES	VALUE		
Tensile modulus	4600	MPa	ISO 527–1/–2
Stress at break	90	MPa	ISO 527–1/–2
Strain at break	4	%	ISO 527–1/–2
Charpy impact strength (+23°C)	30	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	3.9	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	3.9	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Coeff. of linear therm. expansion (parallel)	0.6	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.8	E–4/°C	ISO 11359–1/–2
ELECTRICAL PROPERTIES	VALUE		
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied. Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect. Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Arnite[®] TV4 220

Print Date: 2025-10-04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
OTHER PROPERTIES	VALUE		
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.16	%	Sim. to ISO 62
Density	1370	kg/m³	ISO 1183

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.