

Arnite[®] TV4 220

PBT-GF10

10% Glass Reinforced

Print Date: 2024-11-21

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	21	cm ³ /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage [normal]	1.5	%	Sim. to ISO 294-4
Molding shrinkage [parallel]	0.85	%	Sim. to ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	4600	MPa	ISO 527-1/-2
Stress at break	90	MPa	ISO 527-1/-2
Strain at break	4	%	ISO 527-1/-2
Charpy impact strength (+23°C)	30	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	3.9	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	3.9	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Coeff. of linear therm. expansion (parallel)	0.6	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8	E-4/°C	ISO 11359-1/-2
ELECTRICAL PROPERTIES			
	VALUE		
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
OTHER PROPERTIES	VALUE		
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.16	%	Sim. to ISO 62
Density	1370	kg/m ³	ISO 1183

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