

Akulon[®] S223–G6–FC NA99001

PA66–GF30

30% Glass Reinforced, Food Contact Quality

Print Date: 2024–11–07

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage [parallel]	0.2 / *	%	Sim. to ISO 294–4
Molding shrinkage [normal]	1.2 / *	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	9500 / 7500	MPa	ISO 527–1/–2
Stress at break	190 / 140	MPa	ISO 527–1/–2
Strain at break	3 / 5	%	ISO 527–1/–2
Flexural modulus	8400 / –	MPa	ISO 178
Flexural strength	250 / –	MPa	ISO 178
Charpy impact strength (+23°C)	80 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	70 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	10 / 10	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	260 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	245 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	260 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.7 / *	E–4/°C	ISO 11359–1/–2
ELECTRICAL PROPERTIES			
	DRY / COND		
Relative permittivity (100Hz)	3.8 / 11	–	IEC 62631–2–1

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Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Relative permittivity (1 MHz)	3.5 / 4.6	–	IEC 62631–2–1
Dissipation factor (100 Hz)	90 / 1400	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	160 / 1000	E–4	IEC 62631–2–1
Volume resistivity	1E13 / 1E11	Ohm*m	IEC 62631–3–1
Surface resistivity	– / 1E14	Ohm	IEC 62631–3–2
Electric strength	30 / 25	kV/mm	IEC 60243–1
Comparative tracking index	600 / 600	V	IEC 60112
<i>OTHER PROPERTIES</i>		<i>DRY / COND</i>	
Water absorption	6 / *	%	Sim. to ISO 62
Humidity absorption	1.6 / *	%	Sim. to ISO 62
Density	1360 / –	kg/m ³	ISO 1183

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