

Akulon[®] K224–PG8

PA6–I–GF40

40% Glass Fiber Reinforced, Impact Modified

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		DRY / COND	
Molding shrinkage (parallel)	0.35 / *	%	ISO 294–4
Molding shrinkage (normal)	0.81 / *	%	ISO 294–4
MECHANICAL PROPERTIES		DRY / COND	
Tensile modulus	11500 / 6500	MPa	ISO 527–1/–2
Stress at break	175 / 125	MPa	ISO 527–1/–2
Strain at break	4.5 / 8.3	%	ISO 527–1/–2
Flexural modulus	11200 / 7000	MPa	ISO 178
Flexural strength	295 / 170	MPa	ISO 178
Charpy impact strength (+23°C)	105 / 110	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	110 / 110	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	25 / 35	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	16 / 16	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES		DRY / COND	
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.65 / *	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	1.5 / *	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	3 / *	mm	IEC 60695–11–10

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Akulon® K224–PG8

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	0.75 / *	mm	IEC 60695–11–10
ELECTRICAL PROPERTIES		DRY / COND	
Relative permittivity (100Hz)	3.5 / 14	–	IEC 62631–2–1
Relative permittivity (1 MHz)	3.3 / 4.5	–	IEC 62631–2–1
Dissipation factor (100 Hz)	90 / 3000	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	150 / 1200	E–4	IEC 62631–2–1
Volume resistivity	1E13 / 1E11	Ohm*m	IEC 62631–3–1
Surface resistivity	– / 1E14	Ohm	IEC 62631–3–2
Electric strength	35 / 30	kV/mm	IEC 60243–1
Comparative tracking index	– / 600	V	IEC 60112
OTHER PROPERTIES		DRY / COND	
Water absorption	4.9 / *	%	Sim. to ISO 62
Humidity absorption	1.5 / *	%	Sim. to ISO 62
Density	1430 / –	kg/m³	ISO 1183

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.