

Akulon[®] K224–HGM35

PA6–(GF+MD)40

15% Glass Reinforced, 25% Mineral Reinforced, Heat Stabilized

Print Date: 2024–09–17

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	10500 / 5000	MPa	ISO 527–1/–2
Stress at break	135 / 70	MPa	ISO 527–1/–2
Strain at break	2.4 / 5	%	ISO 527–1/–2
Flexural modulus	10500 / 5600	MPa	ISO 178
Flexural strength	195 / 105	MPa	ISO 178
Charpy impact strength (+23°C)	40 / 40	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	40 / 35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4.5 / 6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	3.5 / 3	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.35 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.5 / *	E–4/°C	ISO 11359–1/–2
ELECTRICAL PROPERTIES			
	DRY / COND		
Relative permittivity (100Hz)	3.5 / 14	–	IEC 62631–2–1
Relative permittivity (1 MHz)	3.3 / 4.5	–	IEC 62631–2–1
Dissipation factor (100 Hz)	50 / 3200	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	140 / 1200	E–4	IEC 62631–2–1
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 62631–3–1

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Surface resistivity	– / 1E13	Ohm	IEC 62631–3–2
Electric strength	35 / 30	kV/mm	IEC 60243–1
<i>OTHER PROPERTIES</i>	<i>DRY / COND</i>		
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1490 / *	kg/m ³	ISO 1183

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