

Akulon[®] K224–G0

PA6–GF50

50% Glass Fiber Reinforced

Print Date: 2025–11–26

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		DRY / COND	
Molding shrinkage (parallel)	0.3 / *	%	ISO 294–4
Molding shrinkage (normal)	1.2 / *	%	ISO 294–4
MECHANICAL PROPERTIES		DRY / COND	
Tensile modulus	16300 / 9800	MPa	ISO 527–1/–2
Stress at break	230 / 150	MPa	ISO 527–1/–2
Strain at break	3.2 / 5	%	ISO 527–1/–2
Flexural modulus	15500 / 9700	MPa	ISO 178
Flexural strength	360 / 230	MPa	ISO 178
Tensile modulus (200°C)	4750	MPa	ISO 527–1/–2
Charpy impact strength (+23°C)	100 / 105	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	90 / 85	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	20 / 25	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	15 / 13	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	20 / 25	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES		DRY / COND	
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.1 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.5 / *	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695–11–10

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Thickness tested	1.5 / *	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	3 / *	mm	IEC 60695–11–10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	0.75 / *	mm	IEC 60695–11–10
Glow Wire Flammability Index GWFI	700 / –	°C	IEC 60695–2–12
GWFI (Thickness (1) tested)	2 / –	mm	IEC 60695–2–12
Glow Wire Flammability Index GWFI	700 / –	°C	IEC 60695–2–12
GWFI (Thickness (2) tested)	1.5 / –	mm	IEC 60695–2–12
Glow Wire Ignition Temperature GWIT	725 / –	°C	IEC 60695–2–13
GWIT (Thickness (1) tested)	2 / –	mm	IEC 60695–2–13
Glow Wire Ignition Temperature GWIT	725 / –	°C	IEC 60695–2–13
GWIT (Thickness (2) tested)	1.5 / –	mm	IEC 60695–2–13

ELECTRICAL PROPERTIES	DRY / COND		
Relative permittivity (100Hz)	3.5 / 14	–	IEC 62631–2–1
Relative permittivity (1 MHz)	5.2 / 4.5	–	IEC 62631–2–1
Dissipation factor (100 Hz)	50 / 3000	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	150 / 1200	E–4	IEC 62631–2–1
Volume resistivity	1E13 / 1E11	Ohm*m	IEC 62631–3–1
Surface resistivity	– / 1E14	Ohm	IEC 62631–3–2
Electric strength	35 / 25	kV/mm	IEC 60243–1
Comparative tracking index	– / 600	V	IEC 60112

OTHER PROPERTIES	DRY / COND		
Water absorption	4.7 / *	%	Sim. to ISO 62
Humidity absorption	1.5 / *	%	Sim. to ISO 62
Density	1560 / –	kg/m³	ISO 1183

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