

# Akulon<sup>®</sup> Fuel Lock FL40–HPX2

## PA6–I

Low fuel permeation PA6 suitable for use in blow molding

Print Date: 2024–06–20

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage (parallel)	1.6 / *	%	ISO 294–4
Molding shrinkage (normal)	1.5 / *	%	ISO 294–4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	2150 / 550	MPa	ISO 527–1/–2
Stress at break	46 / –	MPa	ISO 527–1/–2
Nominal strain at break	>50 / >50	%	ISO 527–1/–2
Yield stress	54 / –	MPa	ISO 527–1/–2
Yield strain	3.8 / –	%	ISO 527–1/–2
Flexural modulus	2000 / 520	MPa	ISO 178
Flexural strength	75 / 22	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (–30°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	90 / N	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (–30°C)	22 / 21	kJ/m <sup>2</sup>	ISO 179/1eA
<b>THERMAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Temp. of deflection under load (1.80 MPa)	55 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	100 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1.5 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.9 / *	E–4/°C	ISO 11359–1/–2
<b>OTHER PROPERTIES</b>			
	<b>DRY / COND</b>		

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## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Water absorption	7.4 / *	%	Sim. to ISO 62
Humidity absorption	2.9 / *	%	Sim. to ISO 62
Density	1080 / –	kg/m <sup>3</sup>	ISO 1183

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